

# **RoHS**

# **SOL TECH**

# **SPECIFICATION FOR APPROVAL**

CUSTOMER'S CODE				
DESCRIPTION		DIP LED		
SPECIFICATION		See the specifica	ation	
DATE				
PART NO.	SOL-5090XWC-O			
REFERENCE NO.				
NUMBER OF SAMPI	LE	COPY OF ACKNOWLEDG	GEMENT	
Approved By Cu	ustomer	Qualified By	Form Designer	

Address: 6F 8# JINYUN ROAD, HAISHU DISTRICT, NINGBO, CHINA Http://www.sol-lightengine.com Rev: B/3

TEL:86-574-82827251

URL: www.sol-lightengine.com

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## ATTENTION

Part No.: SOL-5090XWC-O



OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE

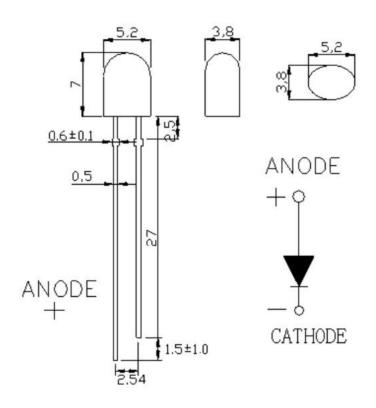
#### 1. Features:

- Emitting Color: White
- High bright output
- Low power consumption
- High reliability and long life
- RoHS compliant

#### 2. Descriptions:

- Dice material: InGaN
- Emitting Color: Super Bright White
- Device Outline: Φ5mm Round Type/5mm
- Lens Type: Water Clear

#### 3. Dimensions:



#### Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ±0.25mm unless otherwise noted.



# Part No.: SOL-5090XWC-O

# Absolute Maximum Rating @ Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Continuous Forward Current	IF	20	mA
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	lFp	50	mA
Reverse Voltage	VR	5	V
Power Dissipation	PD		mW
Electrostatic discharge	ESD	1000	V
Operating Temperature Range	TOPR	-25°C to -	+85°C
Storage Temperature Range	TSTG	-35°C to +105°C	
Lead Soldering Temperature (3mm from tne base of the epoxy bulb)	TSOL	360°C	

## Electrical / Optical Characteristic @ Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Forward Voltage	VF	3.0	3.2	3.4	V	I <sub>F</sub> =20mA
Light intensity	IV	5000	6000		mcd	I <sub>F</sub> =20mA
Color Temperature	Тс	6000	10000		К	I <sub>F</sub> =20mA
Reverse Current	IR	0		1	μΑ	V <sub>R</sub> =5V
Viewing Angle	201/2		90/50		deg	I <sub>F</sub> =20mA
Recommend Forward Current	IF(rec)			20	mA	

tolerance of measurement of forward voltage  $\pm \, 0.1 V$ 

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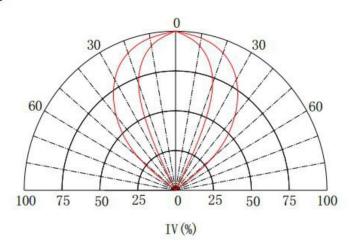


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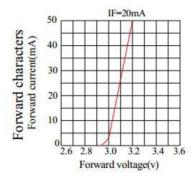
### **Typical Electrical / Optical Character Curves**

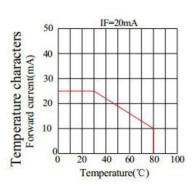
( 25 ° Ambient Temperature Unless Otherwise Noted )

### Spotial Disttrbution



### Typical electrical-optical Characteristics curvers





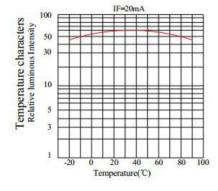
#### Notes:

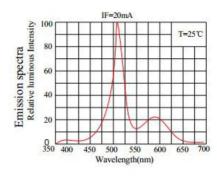
The data are an typical presentation of the product, Contact customer service for details of technical information and warranty.

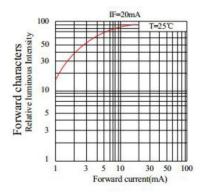
The product is sensitive to static

The product is sensitive to static antistatic operation environment is recommended

Products are shipped in either bulk bag package or taping.







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# **Reliability Tests**

Тур	Test Item	REF Standard	Test Condition	Note	Number of Damaged
Environ	Temperature Cycle	JIS C 7021 (1997)A-4	-20°C*30mins~25°C *5mins~ 80°C * 30mins	100 cycles	0/100
Environmental Sequence	High Humidity Heat Cycle	JIS C 7021 (1997)A-5	30°C→65°C, RH= 90% 24hrs/1cycle	10 cycles	0/100
equence	High Temperature Storage	JIS C 7021 (1997)B-10	Ta= 80°C	1000h	0/100
	Humidity Heat Storage	JIS C 7021 (1997)B-11	Ta=60°C RH=90%	1000h	0/100
	Low Temperature Storage	JIS C 7021 (1997)B-12	Ta= -30°C	1000h	0/100
Operation	DC Operating Life	JIS C 7035 (1985)	Ta= 25°C, IF=20mA	1000h	0/100
Operation Sequence	High Humidity Heat Life Test	*	Ta=60°C RH=90% IF=20mA	500h	0/100
nce	Low Temperature Life Test	*	Ta= -20°C, IF=20mA	1000h	0/100
Destructive	Resistance to Soldering Heat	JIS C 7021 (1997)A-11	Tsol=260±5℃,10sec (3mm from the base of the epoxy bulb)	1 time	0/20
Sequence	Solderability	JIS C 7021 (1997)A-2	Tsol=235 $\pm 5^\circ\!\!\mathrm{C}$ ,5sec (Using flux)	1 time (over 95%)	0/20
ě	Lead Pull/Bend Test	JIS C 7021 (1997)A-11	Load 2.5N (0.25kgf) 0° → 90° →0° Bending 3 times	No noticeable damage	0/20

<sup>\*</sup>Refer to reliability test standard specification for in this line.

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# Part No.: SOL-5090XWC-O

### 11. Label Form Specification

Section Highling & solution	
P/N:	
Rank://	
Qty:pcs_QC:	
Date:	
Lot No:	
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P/N: Customer's Production Number

QTY: Packing Quantity

Ranks: Iv / Vf / WD

Iv: Iv Rank; Vf: Vf Rank; WD: Color Group

QC: Quality Control chapter

Date: mm / dd / yy

mm: Month; dd: Date; yy: Year;

Lot No: Production batch Number

### 12. Lead Forming

- 1. Any lead forming or bending must be done before soldering.
- 2. When forming leads, there must be a minimum of 2mm clearance between the base of the LED lens and the lead bend.

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- 3. Avoid bending the leads at the same point more than once.
- 4. During assembly onto PCB, the lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement.

### 13. Soldering Condition

Careful attention should be paid during soldering. When soldering, leave more then 2mm from solder joint to case, and soldering beyond the base of the tie bar is recommended.

Avoiding applying any stress to the lead frame while the LEDs are at high temperature particularly when soldering.

#### **Recommended soldering conditions:**

Hand	Soldering	DIP Soldering		
Temp.at tip of iron	300°C Max.(30W Max.)	Preheat temp.	100°C Max. (60 sec Max.)	
Soldering time	3 sec Max.	Bath temp.	260°C Max	
Distance	2mm Min.(From solder joint to case)	Bath time.	3 sec Max.	
		Distance	2mm Min	

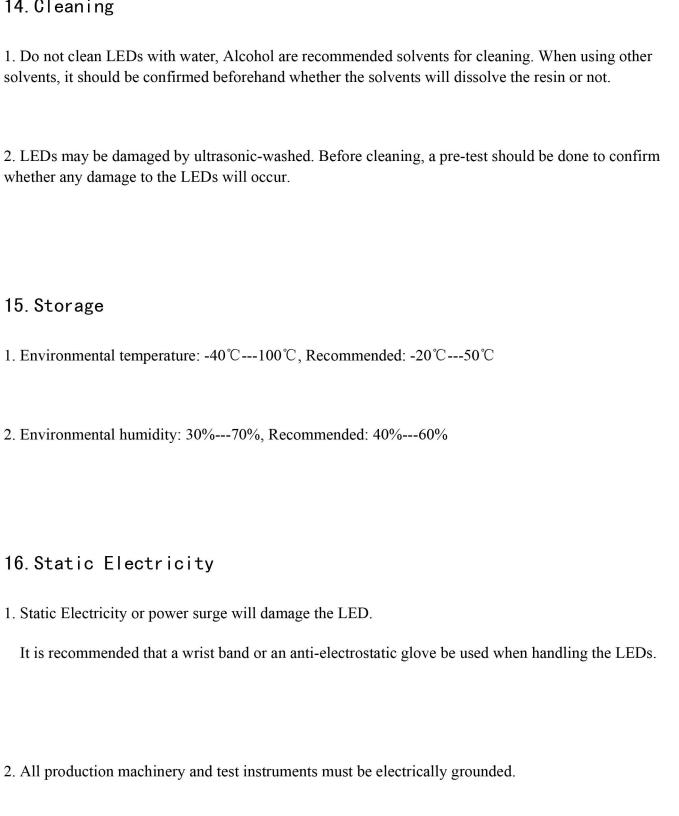
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### 14. Cleaning



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3. Maintain a humidity level of 50% or higher in production areas.
4. Use anti-static packaging for transport and storage.
17. Notes
1. This datasheet will be update regularly, if there comes out any changes, pls confirmed by the latest datasheet.
2. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. SUNPU assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.

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